

# Nickel alloy 718 spherical powder

Alloy 718 (UNS N07718 / 2.4668) is an age hardenable nickel-chrome-iron-molybdenum alloy.

Alloy 718 can be easily machined in the solution-annealed condition. This alloy has got good mechanical short and long-term properties, and great fatigue strength in the age hardened condition.

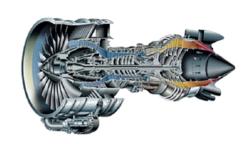
It also exhibits good creep resistance up to 700 °C (1,300 °F) and good oxidation resistance up to approx. 1,000 °C (1,830 °F).

Due to its properties Alloy 718 is widely used in a wide range of applications. Examples of these are components for liquid fueled rockets, rings, casings and various formed sheet metal parts for aircraft and land-based gas turbine engines.

### **CHEMICAL COMPOSITON**

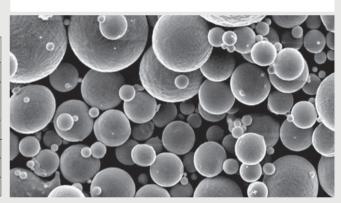
|  |    | MIN   | MAX   |  |
|--|----|-------|-------|--|
|  | С  | -     | 0.08  |  |
|  | Mn | -     | 0.35  |  |
|  | Si | -     | 0.35  |  |
|  | Р  | -     | 0.015 |  |
|  | Cr | 17.00 | 21.00 |  |
|  | Co | -     | 1.00  |  |
|  | Мо | 2.80  | 3.30  |  |
|  |    |       |       |  |

|    | MIN     | MAX     |  |  |  |
|----|---------|---------|--|--|--|
| Nb | 4.75    | 5.50    |  |  |  |
| Ti | 0.65    | 1.15    |  |  |  |
| Al | 0.20    | 0.80    |  |  |  |
| Fe | Balance | Balance |  |  |  |
| 0  | -       | 0.02    |  |  |  |
| Cu | -       | 0.30    |  |  |  |
| Ni | 50.00   | 55.00   |  |  |  |



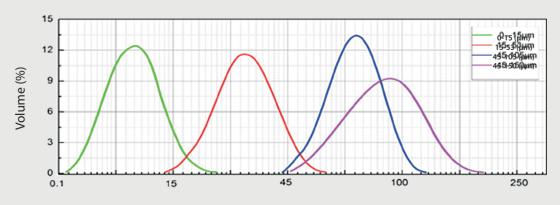
### PHYSICAL PROPERTIES

| 0 - 53 μm             | 53 - 105 μm                                |  |
|-----------------------|--|--|
| Spherical Spherical   |  |  |
| D10: 15μm             | D10: 55μm                                  |  |
| D50: 35μm             | D50: 70μm                                  |  |
| D90: 58μm             | D90: 102μm                                 |  |
| Ф≥0.85                |  |  |
| Angle of repose ≤40°  |  |  |
| 4.2 g/cm <sup>3</sup> | 4.5 g/cm <sup>3</sup>                      |  |
|                       | Spherical D10: 15μm D50: 35μm D90: 58μm Φ≥ |  |



## Standards satisfied: ASTM F3055, ASTM F3049

### Particle size distribution. Laser diffraction.



Particle Size (µm)